CLAIMS

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- 1. A modified thermostable DNA polymerase wherein in the $DX_1EX_2X_3X_4H$ sequence (D: aspartic acid, E: glutamic acid, H: histidine, X_1 , X_2 , X_3 and X_4 : any amino acid) consisting of DX_1E sequence within the EXO I region and a four amino acid length peptide adjacent to said glutamic acid(E) of thermostable DNA polymerase having 3'-5' exonuclease activity, histidine(H) has been replaced by another amino acid.
- 2. The modified thermostable DNA polymerase according to claim 1, wherein in the $\mathrm{DX}_1\mathrm{EX}_2\mathrm{X}_3\mathrm{X}_4\mathrm{H}$ sequence, histidine(H) has been replaced by an amino acid selected from the group consisting of aspartic acid, glutamic acid, tyrosine, alanine, lysine and arginine.
- 3. The modified thermostable DNA polymerase according to claim 1 having the following physicochemical properties:
- (1) DNA extension rate: at least 20 bases/second; and
- (2) thermostability: it is capable of retaining 10% or more DNA polymerase activity of untreated DNA polymerase at pH 8.8 (determined at 25°C) after treatment at 95°C for 6 hours.
- The modified thermostable DNA polymerase
 according to claim 3 having the following physicochemical

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properties:

- (1) DNA extension rate: at least 30 bases/second;
- (2) thermostability: it is capable of retaining 40% or more DNA polymerase activity of untreated DNA polymerase at pH 8.8 (determined at 25°C) after treatment at 95°C for 6 hours; and
- (3) amino acid sequence: in the DIETLYH sequence (D: aspartic acid, I: isoleucine, E: glutamic acid, T: threonine, L: leucine, Y: tyrosine, H: histidine) located at the 141- to 147-positions in the amino acid sequence of SEQ ID NO: 2, histidine(H) has been replaced by another amino acid.
- 5. The modified thermostable DNA polymerase according to claim 4 having the following physicochemical properties:
- (1) DNA extension rate: at least 30 bases/second;
- (2) thermostability: it is capable of retaining 60% or more DNA polymerase activity of untreated DNA polymerase at pH 8.8 (determined at 25°C) after treatment at 95°C for 6 hours; and
- (3) amino acid sequence: in the DIETLYH sequence (D: aspartic acid, I: isoleucine, E: glutamic acid, T: threonine, L: leucine, Y: tyrosine, H: histidine) located at the 141- to 147-positions in the amino acid sequence of SEQ ID NO: 2, histidine(H) has been replaced by another

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amino acid.

- 6. The modified thermostable DNA polymerase according to claim 5, wherein in the amino acid sequence of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by an amino acid selected from the group consisting of aspartic acid, glutamic acid, tyrosine, alanine, lysine and arginine.
- 7. The modified thermostable DNA polymerase according to claim 6, wherein in the amino acid sequence of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by aspartic acid.
- 8. The modified thermostable DNA polymerase according to claim 6, wherein in the amino acid sequence of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by glutamic acid.
- 9. The modified thermostable DNA polymerase according to claim 6, wherein in the amino acid sequence of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by tyrosine.
- 20 10. The modified thermostable DNA polymerase according to claim 6, wherein in the amino acid sequence of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by alanine.
- 11. The modified thermostable DNA polymerase 25 according to claim 6, wherein in the amino acid sequence

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of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by lysine.

- 12. The modified thermostable DNA polymerase according to claim 6, wherein in the amino acid sequence of SEQ ID NO: 2, histidine(H) at the 147-position has been replaced by arginine.
- 13. A gene encoding a modified thermostable DNA polymerase wherein in the $DX_1EX_2X_3X_4H$ sequence (D: aspartic acid, E: glutamic acid, H: histidine, X_1 , X_2 , X_3 and X_4 : any amino acid) consisting of DX_1E sequence within the EXO I region and four amino acid length peptide adjacent to said glutamic acid(E) of thermostable DNA polymerase having 3'-5' exonuclease activity, histidine(H) has been replaced by another amino acid.
- 14. The gene according to claim 13 which encodes a modified thermostable DNA polymerase having the following physicochemical properties:
 - (1) DNA extension rate: at least 20 bases/second; and
- (2) thermostability: it is capable of retaining 10% or 20 more DNA polymerase activity of untreated DNA polymerase at pH 8.8 (determined at 25°C) after treatment at 95°C for 6 hours.
 - 15. The gene according to claim 13 which encodes a modified thermostable DNA polymerase having the following physicochemical properties:

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- (1) DNA extension rate: at least 30 bases/second;
- (2) thermostability: it is capable of retaining 40% or more DNA polymerase activity of untreated DNA polymerase at pH 8.8 (determined at 25°C) after treatment at 95°C for 6 hours; and
- (3) amino acid sequence: in the DIETLYH sequence (D: aspartic acid, I: isoleucine, E: glutamic acid, T: threonine, L: leucine, Y: tyrosine, H: histidine) located at the 141- to 147-positions in the amino acid sequence of SEQ ID NO: 2, histidine(H) has been replaced by another amino acid.
- 16. The gene according to claim 13 which encodes a modified thermostable DNA polymerase having the following physicochemical properties:
- 15 (1) DNA extension rate: at least 30 bases/second;
 - (2) thermostability: it is capable of retaining 60% or more DNA polymerase activity of untreated DNA polymerase at pH 8.8 (determined at 25°C) after treatment at 95°C for 6 hours; and
- 20 (3) amino acid sequence: in the DIETLYH sequence (D: aspartic acid, I: isoleucine, E: glutamic acid, T: threonine, L: leucine, Y: tyrosine, H: histidine) located at the 141- to 147-positions in the amino acid sequence of SEQ ID NO: 2, histidine(H) has been replaced by another amino acid.

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product(s).

- 17. A recombinant DNA vector obtained by inserting the gene of any one of claims 13 to 16 into an expression vector.
- 18. The recombinant DNA vector according to claim 17, wherein the expression vector is pLED-MI, pBluescript or their derivatives.
 - 19. A transformant produced by transforming a host cell with the recombinant DNA vector of claim 17 or 18.
- 20. The transformant according to claim 19 wherein the host cell is Escherichia coli.
 - 21. A process for producing a modified thermostable DNA polymerase, which comprises culturing the transformant of claim 20 and recovering the thermostable DNA polymerase from the culture broth.
 - 22. A method for amplifying or extending nucleic acid, which comprises reacting DNA as a template, one or more kinds of primers, dNTP and the thermostable DNA polymerase of any one of claims 1 to 12, thus extending the primer(s) to synthesize DNA primer extension
 - 23. The method for amplifying nucleic acid according to claim 22, wherein the primers are 2 kinds of oligonucleotides, each of the primers being complementary to a DNA extension product of the other primer.

- 24. The method for amplifying nucleic acid according to claim 22, which comprises heating and cooling repeatedly.
- 25. A reagent kit for amplifying nucleic acid, 5 which comprises 2 kinds of primers, each of the primers being complementary to a DNA extension product of the other primer; dNTP; the thermostable DNA polymerase of any one of claims 1-12; divalent ion(s); monovalent ion(s); and a buffer solution.
- 10 26. A reagent kit for amplifying nucleic acid, which comprises 2 kinds of primers, each of the primers being complementary to a DNA extension product of the other primer; dNTP; the thermostable DNA polymerase of any one of claims 1-12; magnesium ion; at least one of 15 monovalent ions selected from the group consisting of ammonium ion and potassium ion; BSA (bovine serum albumin); a nonionic surfactant and a buffer solution.
- 27. A reagent kit for amplifying nucleic acid, which comprises 2 kinds of primers, each of the primers 20 being complementary to a DNA extension product of the other primer; dNTP; the thermostable DNA polymerase of any one of claims 1-12; magnesium ion; at least one of monovalent ions selected from the group consisting of ammonium ion and potassium ion; BSA (bovine serum

25 albumin); a nonionic surfactant; a buffer solution and an antibody capable of suppressing at least one activity selected from polymerase activity and 3'-5' exonuclease activity of the thermostable DNA polymerase.

- 28. A DNA polymerase composition which
 5 comprises one or more kinds of modified thermostable DNA
 polymerases defined in any of claims 1-12.
 - 29. A method of producing a mutated DNA which comprises reacting DNA as a template, mutagenesis primers, dNTP and the thermostable DNA polymerase of any one of claims 1 to 12, thus extending the primers to synthesize DNA primer extension products.
 - 30. A reagent kit for producing a mutated DNA which comprises mutagenesis primers, dNTP and the thermostable DNA polymerase of any one of claims 1 to 12.

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